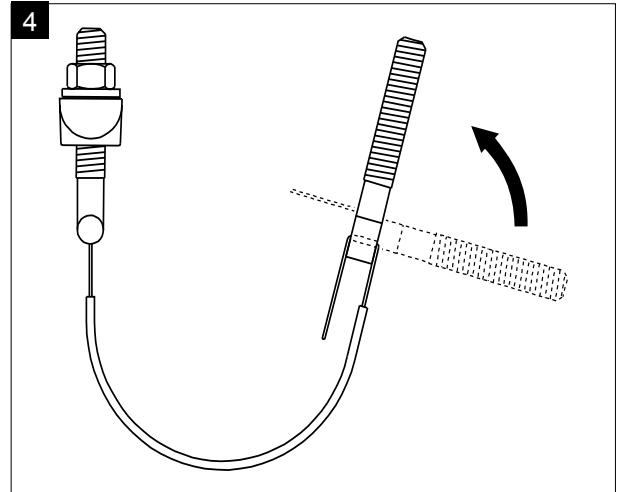
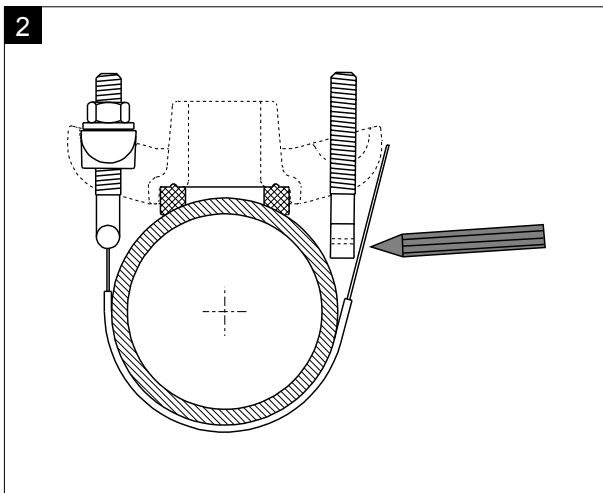


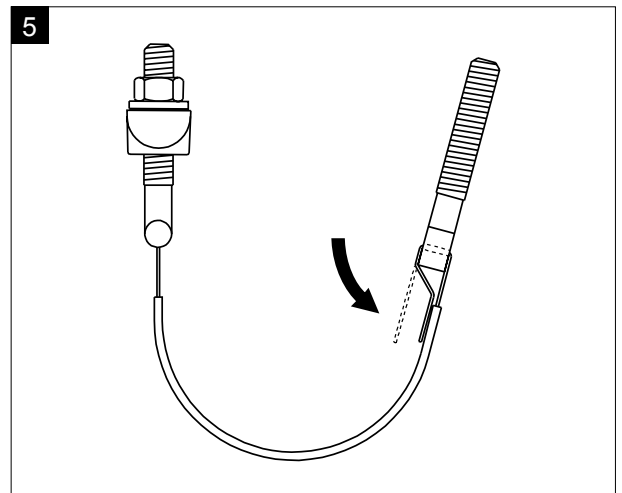
Check the completeness of the strap individual parts. Universal strap piece, clamping jaws, saddle seals, assembly T-piece, hexagonal nuts, clamping jaws, washers.
 Select a saddle seal suitable for the outside diameter of the pipeline!



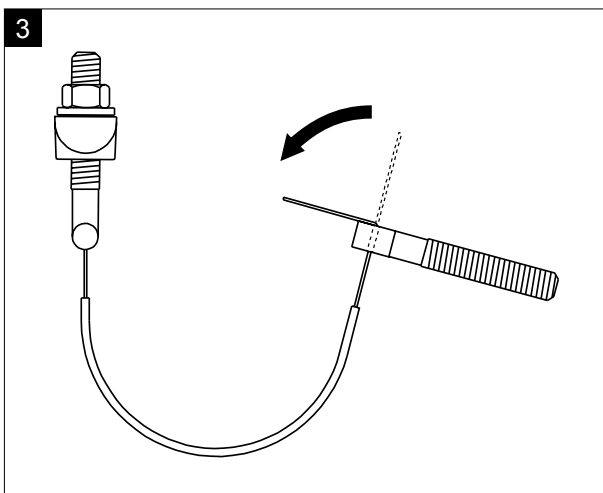
Bend the strap plate and assembly -T - piece further by 90° to the left.



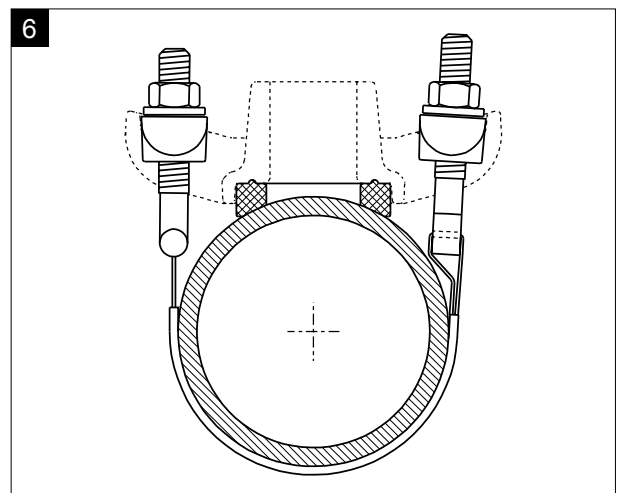
Mount the strap, hang it on the saddle body and bend it around the pipe. Position the assembly T-piece. Marking of the bending position on the sheet metal strip and the marking for cutting to length (bending position + min. 100 mm).
 Shorten the strap plate and rubber support!



Bend the protruding end of the strap plate together to the inside of the plate.
Caution:
 For corrosion protection reasons please use a plastic hammer!
 Do not use steel hammers or pliers!



Fix strap and assembly T-piece together. At the marked position, bend the protruding strap plate end 90° to the pipe side along the assembly T-piece.



Hang the strap on one side of the saddle body and bend it around the pipe. Mount the second clamp. Tighten the hexagonal bolts with the specified torque (60 - 70 Nm / max. 100 Nm). Do not use an extension!
 Perform pressure testing.