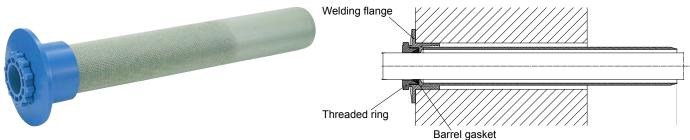
# Operating and maintenance instructions for Pipe entry fitting with conduit, plastic version Ord.No. 684-03



## 1. Intended use / Product description



Medium: potable water

Max. operating pressure: 16 bar

Material: conduit d90 PP

Suitable for medium pipe d 40/ d 50/ d 63

During installation, assembly, and maintenance, the applicable standards and regulations, accident prevention regulations, as well as the trade associations' provisions shall be observed and complied with. Installation and maintenance should be performed by skilled personnel only.

### 2. Installation



- Drill a core hole Ø110mm
- Lead the pipe entry fitting through the opening from the cellar inside.
- Grout the pipe entry fitting with expanding concrete or synthetic resin using cover plate art. no. 697 701 0000 and adjusting ring art. no. 697 705 0000. Observe the cure time of the expanding concrete or the synthetic resin.
- If necessary, use filling funnel art. no. 697 703 0010 and filling elbow art. no. 697 703 0000.
- Push on the conduit d90 on the cellar outside, if needed.
- Insert the medium pipe from the cellar outside. To this end, remove the threaded ring and barrel gasket.
- Push the threaded ring and barrel gasket over the medium pipe and hand-tighten it in the welding flange.
- Cut the medium pipe to the suitable length and complete the house service connection using commercially available installation material.

#### 3. Maintenance

The Hawle pipe entry conduit does not need any maintenance.

#### 4. Commissioning/Pressure test

After the completion of installation work, the whole pipe entry fitting has to be checked again.

#### If you have any other questions or if you need more information please contact:

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