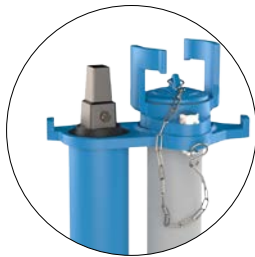


1. Intended use / Product description

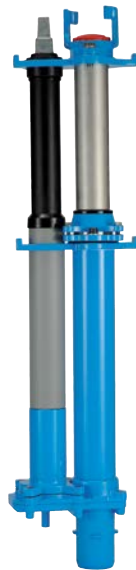
Types:



Pushed-on cast iron cover



Plastic claw cover



BAIO® spigot end DN 80



Flange connection DN 80



PE end d 90/d110

Medium: Potable Water

Max. operating pressure: 16 bar

Material: Cast iron components: GJS-400, Hawle epoxy powder coated
 Medium pipe: stainless steel, Hawle epoxy powder coated
 Spindle/shut-off blade/shut-off blade driving mechanism: stainless steel
 Protection jacket: PP (polypropylene), Gaskets: EPDM acc. to DVGW W 270
 Metal materials in contact with potable water acc. to the positive list of the German Federal Environmental Agency (UBA)*

Accessories: (see separate operating instructions)

- Drainage element for height-adjustable underground hydrant, Ord. No. 494-01
- Seepage hose for underground hydrant, Ord. No. 490-04
- Dirt cover and locking ring, Ord. No. 490-05 (**mandatory for hydrants with spigot ends**)
- Predetermined breaking point for underground hydrants, Ord. No. 490-08

Hawle freeflow underground hydrants “height-adjustable” acc. to EN 14339, DIN EN 1074, and DVGW W386.
 Claw coupling for standpipes acc. to DIN 14375-1

The following versions are available:

| Ord.No. | Pipe cover depth [m] | Extension [mm] |
|--------------|---------------------------|---------------------|
| 494 080 1001 | 1,00 - 1,30 | 300 |
| 494 080 1251 | 1,25 - 1,55 | 300 |
| 494 080 1301 | 1,30 - 1,65 | 350 |
| 494 080 1501 | 1,50 - 2,05 | 550 |
| 494 080 2001 | 2,00 - 2,55 | 550 |
| 494 081 1001 | 1,00 - 1,30 | 300 |
| 494 081 1251 | 1,25 - 1,55 | 300 |
| 494 081 1301 | 1,30 - 1,65 | 350 |
| 494 081 1501 | 1,50 - 2,05 | 550 |
| 494 081 2001 | 2,00 - 2,55 | 550 |

Due to the separation of operating and medium pipe, all Hawle freeflow underground hydrants® feature considerably better hydraulic conditions than hydrants with conventional shut-off via valve plug.

Shut-off is effected via a shut-off blade of stainless steel. The shut-off blade is moved horizontally at low wear against fixed metal stops in a housing via an eccentric mechanism and gear. The minimum cross section is 70 mm.


The freeflow underground hydrant “height-adjustable” is an advanced version of the freeflow underground hydrant.

The freeflow underground hydrant “height-adjustable” features a telescopic medium pipe of stainless steel and a telescopic operating unit. Thus, the underground hydrant can be adapted to the level of the road and/or of the surrounding terrain even when installed. Depending on the version, it can be adjusted between 300 and 550 mm. The medium pipe is locked via a gripping mechanism, with the telescopic operating tube being safely held via the coupling plate.

During installation, assembly and maintenance, the applicable standards and regulations, accident prevention regulations, as well as the trade associations’ provisions shall be observed and complied with. Installation, assembly, and maintenance may be performed by skilled personnel only.

CE-marking:

- Cast parts: GJS-400 (GGG-40), high-quality corrosion protection by Hawle epoxy powder coating inside and outside acc. to DIN 3476 (P) and DIN 30677-2, colour similar to RAL 5012 (coating thickness >250 µm, zero-porosity at 3000 V, adhesion inside and outside >12 N/mm² after exposure to hot water)
- Drainage acc. to EN 1074-6
- Corrosion-resistant to disinfectants permitted in the field of potable water

| | |
|---|---|
|  1085 | |
| Hawle Armaturen GmbH, 83395 Freilassing 07 1085 - CPR -0025 | |
| EN 14339 Freeflow underground hydrant, height-adjustable Spindle square acc. to W386 | |
| PN | 16 |
| Number of revolutions for opening (total and ineffective) | 15 and 4 |
| Closing direction | Clockwise |
| MOT and mST | 105 and 210 Nm |
| Kv (m ³ /h) | 153 |
| Inlet | Flange EN 1092-2, BAIO® spigot end, PE tail |
| Outlets | Claw coupling acc. to W386 |

2. Installation

2.1 General

Put the freeflow underground hydrant “height-adjustable” onto the pipeline using the respective connection (B-fitting, all socket tee) or, in case of lateral installation, put it on the duckfoot bend (EN-fitting, MMN-fitting).

By means of a pipe drilling saddle (pipelines DN 150 to DN 500), underground hydrants can be installed later and drilled while under pressure (see separate operating instructions).

Moreover, for installing and operating underground hydrants, the DVGW sheets W331 and W405, as well as DIN EN 1717 shall be observed.

IMPORTANT: The hydrant is provided with a drain-off function. When used in areas with high groundwater levels (at the level of the drain-off fitting or higher) measures must be taken to prevent the ingress of dirt (e.g. forced drainage).

BAIO®-connection:

When installing the underground hydrant in the pipeline, the BAIO® installation instructions shall be observed.

In a Hawle freeflow underground hydrant with a BAIO® spigot end a dirt cover and locking Ord.No. 490-05 ring has to be used between the hydrant spigot end and the BAIO® socket. In addition to preventing unintentional turning, the dirt cover and locking ring is also a protection against dirt.

Securing the BAIO® fittings in the unfilled utility trench

As long as the utility trench is not filled, all BAIO® fittings installed in horizontal and vertical position shall be properly secured against unlocking (tilting, rotating, etc.). See BAIO installation instructions.

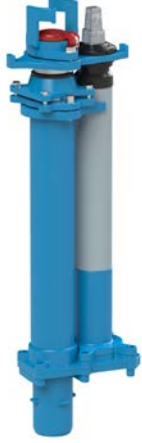
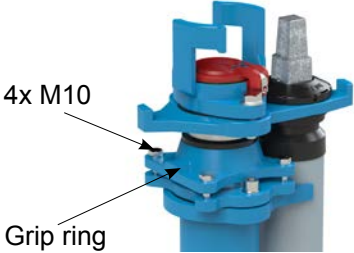
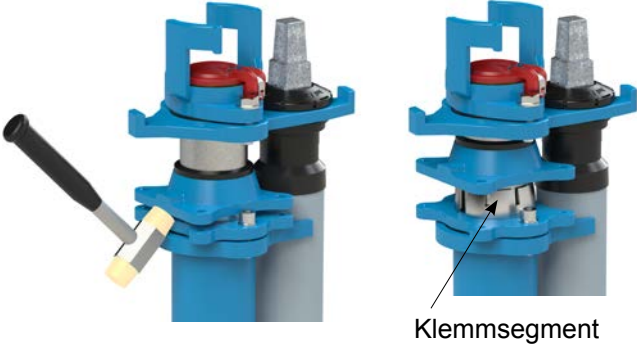

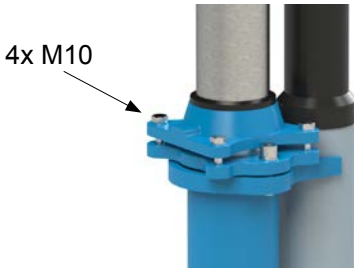
Flange connection:

When installing the underground hydrant in the pipeline, the respective DVGW provisions for establishing a flange connection shall be observed.

PE end / welded connection:

When installing the underground hydrant in the pipeline, the respective DVGW provisions for establishing a welded connection shall be observed.

2.2 Adjustment to the pipe cover depth

| | |
|--|--|
|  | <p>In delivered condition, the height-adjustable underground hydrant is retracted, ready for use, and can be operated immediately after installation on the pipeline. However, the length is infinitely adjustable to the desired pipe cover depth (max. extension see table on page 1).</p> |
|  <p>4x M10</p> <p>Grip ring</p> | <p>To this end, loosen the four screws at the grip ring (A/F 17).</p> |
|  <p>Klemmsegment</p> | <p>By lifting the grip ring, the gripping segment is released. For lifting, use a suitable tool and avoid damaging the coating.</p> |
|  | <p>Now, the hydrant can be pulled out to the desired pipe cover depth.</p> |
|  <p>4x M10</p> | <p>For fixing the adjusted height, the four screws have to be retightened evenly and crosswise onto the block.</p> <p>Now the hydrant is ready for use again.</p> |

2.3 Seeping water drain packing

In the area of the drainage mechanism, a seeping water drain packing consisting of seepable material (grain size > 5 mm) should be installed which absorbs the residual water accumulating during closing and simultaneously prevents the hydrant from being undermined by water.

We recommend installing a drainage element Ord.No. 490-03 or alternatively a seepage hose Ord. No. 490-04 in connection with seepable backfilling.

2.4 Drainage element Ord.No. 490-03

The drainage element for Hawle hydrants serves the purpose of receiving and slowly draining off the residual water accumulating during closing. Additionally, a possible penetration of roots is prevented.

Use in:

- Normal soils
- Installation situations where no mud is expected to be washed into the body (no groundwater)

See operating instructions for drainage element Ord. No. 490-03.

2.5 Seepage hose Ord.No. 490-04

The seepage hose for Hawle underground hydrants serves the purpose of receiving and slowly draining off the residual water accumulating during closing. Additionally, a possible penetration of roots is prevented.

The seepage hose consists of a flexible drainage pipe d 50 mm wrapped in filter fleece. Via the big surface area, the residual water is released evenly.

The filter fleece largely prevents the penetration of fine soil material into the interior of the underground hydrant via the seepage hose.

Use in:

- Fine-textured soils
- Installation situations where mud is expected to be washed into the body (groundwater)

See operating instructions for seepage hose Ord.No. 490-04.

3. Servicing and maintenance

Hawle underground hydrants do not require any maintenance. Inspection acc. to DVGW sheet W400-3.

At regular intervals, visual and functional checks as well as the resultant maintenance work shall be carried out and documented.

To avoid any soiling of the hydrant's interior, the claw cover must be closed properly. Dirt accumulating inside the surface box, at the claw, and at the hydrant head shall be removed.

4. Commissioning and pressure-testing

After the successful installation, the hydrant has to be subjected to pressure testing in the open trench considering the maximum operating pressures as specified in the DVGW regulations.

After the leakage test, a function check has to be performed.

* Brass/red brass components > 0.1% lead acc. to regulation (EU) No. 1907/2006 (REACH Regulation)

If you have any other questions or if you need more information, please contact:

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